

Toolbox Safety Talks

Equipment Maintenance (Blocking & Locking)

- 1) What are the hazards involved with equipment moving while being worked on?
 - a. Moving equipment
 - i. Lacerations
 - ii. Fractures
 - iii. Amputations
 - iv. Death
- **2)** What hazards should be recognized?
 - a. Power left on
 - b. Equipment not blocked against movement
 - c. Lockout/tagout
 - d. Accidental start up
 - e. Stored energy
- **3)** What safe practices should be used?
 - a. De-energize means neutralizing electrical, mechanical, hydraulic, pneumatic, and gravitational power
 - b. Secure all equipment and parts against movement during maintenance
 - c. Take time prior to work to look for potential hazards and plan blocking needs
 - d. Use caution when blocking, avoid pinch points
 - e. Take the keys for the equipment being worked on to prevent accidental start up
 - f. Use lockout/tagout when applicable
 - g. Release all stored or potential energy prior to working
- **4)** Where do we keep blocking material?
- **5)** Do we have enough blocking material, is it in good condition?
- **6)** What is a good way to block loader arms?
- **7)** How do you avoid pinch points when placing blocks?
- 8) Why should you keep the keys to the equipment that you are working on?
- **9)** What does it mean to release all stored energy?
- **10)** Has anyone been involved in an incident or near miss due to improper blocking?



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Date Presented:	Presented By:	
Attendance Sheet		



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